# FPW 05/10/20

## FPW 05/10/20 Series Paddle Wheel Flow Meters

The FPW Series Paddle Wheel Flow Meters, based on the principle of mechanical measurement, are used for measuring the flow of clean fluids within the flow rate range of 0.3...6 m/s.

The actual measurement is implemented by the rotation of the paddle wheel rotor fitted with stainless steel needles picked up by the inductive sensor. Due to the design, in which non-magnetic needles are used, tiny ferrous particles are not built up, long service life and stability of the meter is ensured as a result. Rotational motion speed is directly proportional to the flow rate of the measured fluid. The flow meter output can be connected to the display unit or to various control systems.

The meter's great advantages are undoubtedly its quick and easy installation and low purchase costs in comparison with other measurement principles.

The flow meter is made in three versions:

- FPW 05 pulse signal (w/o variable constant) FPW 10 – pulse (variable constant / adjustable switching contact)
- FPW 20 pulse (variable constant / adjustable switching contact + 4...20mA)

## MAIN ADVANTAGES

- Quick and easy installation and simple attendance
- All-purpose application (measurement of non-conducting fluids)
- Long-term service life
- Absence of magnets (longer service life)
- "Self-teaching" system for adjustmentof the switching point in flow rate monitor mode
- Multiple mounting fittings
- All-purpose connection using a 4-pin M12 connector
- Status display using LEDs
- Low purchase costs



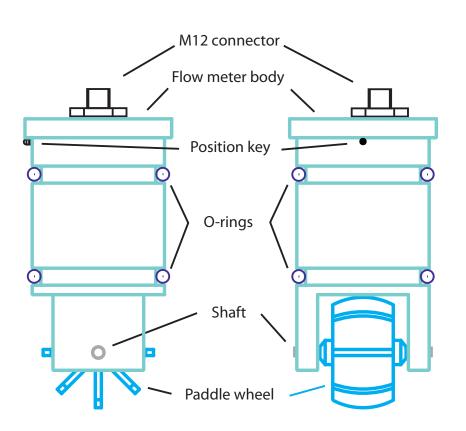


## TECHNICAL SPECIFICATIONS

Derman	FPW 05: 930 V DC with reverse-polarity protection		
Power	FPW 10 and FPW 20: 24 V $\pm$ 10 % DC with reverse-polarity protection		
Display	2x colour LED (FPW05 – 1x LED)		
Power connection	4-pin M12x1		
	FPW 05: TTL output pulses (3 V max. / lout=5mA max.)		
Pulse outputs	FPW 10: PNP active (50mA max.)		
	FPW 20: PNP active (50mA max.)		
Current output (FPW 20 only)	420mA, active (load 400Ω max.)		
Flow rate range	0.36 m/s (according to specific adapter and installation)		
A	16 m/s ± 3 % of measured value		
Accuracy	0.31 m/s $\pm$ 5 % of measured value		
Repeatability	± 1 % of full range		
Hysteresis	28 cm/sec		
Control	1 flush button		
Temperature of fluid	-10+80 °C		
Ambient temperature	0+55 ℃		
	Propeller holder (PVDF), propeller (PEEK), propeller shaft (SS DIN 1.4401/zirco-		
Material in contact with fluid	nium ceramics), pin in propeller paddle (SS DIN 1.4115), sealing O-rings (EPDM/NBR)		
Maximum pressure	25 bar		
Pressure loss	0.5 bar max.		
IP code	IP67		
Ambient humidity	90 % max.		
Size (H x Diameter)	90 x 38.8 mm		
Weight	135g		

## PADDLE WHEEL AND MOTION SENSOR

## INDIVIDUAL PARTS OF THE METER



## LED DISPLAY

After powering up, the meter performs internal self-diagnostics procedure and LED testing, it consequently switches to measurement mode.

#### Individual LED operation indication:

**Green** – POWER (indicates the present supply voltage)

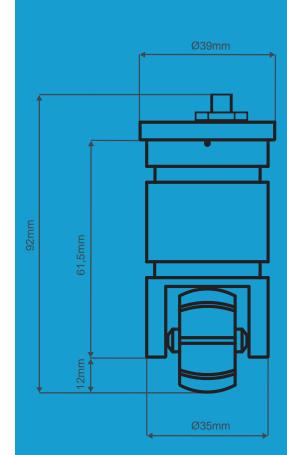
**Blue** – pulse output function (copying of volumetric pulses at the output) / Flow-Switch function (indication of FlowSwitch contact status)

**Orange** – flow rate is zero or below the minimum limit

Red – flow rate is above the maximum limit

If none of LEDs is lit or flashing, the meter is most likely disconnected from the supply voltage!!!

## BASIC DIMENSIONS



## **ADDITIONAL ADAPTERS**

Various pipe fittings are available. These are designed so as to simplify the installation right into piping using various connection methods (e.g. using external or internal threads, welding, bonding, etc.).

These "in-line" fittings are available in various materials, such as polypropylene, PVC or stainless steel.

Furthermore, you can use a pipe saddle where, after drilling a hole in pipework, the clamp saddle can be put right onto the pipe. Thanks to this, it is not necessary to cut the pipework or weld it.

#### TABLE OF K-FACTOR VALUES FOR MOST COMMONLY USED PIPE DIMENSIONS

Pipe dimen- sion	Internal diameter ID	Flow rate range	K-factor [imp/l]*
48.3x2	44.3	2.7 33 m³/h	24.8
53x1.5	50.0	3.5 42 m³/h	19.5
60.3x2	56.3	4.5 53 m³/h	11.0
76.1x2	72.1	7.5 88 m³/h	8.0
84x2	80.0	9 108 m³/h	6.6
88.9x2	84.9	10122 m³/h	5.5
108x4	100.0	14170 m³/h	3.9
114.3x2	110.3	17 206 m³/h	3.5
139.7x2	135.7	26 312 m³/h	2.2
168.3x2	164.3	38 458 m³/h	1.5
219.1x2	215.1	65 784 m3/h	0.9

ID = internal diameter of pipe OD = external diameter of pipe

If the internal diameter of pipe is beyond the presented table, the K-factor is then given by

\*K-faktor\_new = (K<sub>TABLE</sub> x ID<sub>TABLE2</sub>)/ID<sub>NEW2</sub>

- ID<sub>TABLE</sub> the nearest internal diameter is selected from the table for the pipe used
- K<sub>TABLE</sub> is the K-factor from the table corresponding to ID<sub>TABLE</sub> used
- ID<sub>NEW</sub> is the internal diameter of the tube used for installation

\* All K-factor values are applicable to 25 °C water. For FPW10 and FPW20 versions, the K-factors may vary, depending on the pulse constant setting of the meter (dividing ratio). All the indicated dimensions are given in milTo be connected using the pipe saddle in PP design, PN10.



Code	Connection	K-factor
DPPP-10-D50 (B11)	OD 50	
DPPP-10-D63 (B12)	OD 63	
DPPP-10-D75 (B13)	OD 75	
DPPP-10-D90 (B14)	OD 90	
DPPP-10-D110 (B15)	OD 110	According to internal diameter
DPPP-10-D125 (B16)	OD 125	of the piping
DPPP-10-D140 (B17)	OD 140	
DPPP-10-D160 (B18)	OD 160	
DPPP-10-D200	OD 200	
DPPP-10-D225	OD 225	
DPPP-10-D315	OD 315	

#### PLASTIC T-PIECE

# To be connected by bonding in PVC design, PN16.



With G-thread connection in AISI304 design, PN25

Connection	Flow rate range	K-factor [imp/l]*
OD 40	2.3 27 m³/h	30
OD 50	3.5 42 m³/h	19
OD 63	5.6 67 m³/h	11.5
OD 75	7.9 95 m³/h	7.5
OD 90	11.5 137 m³/h	5
	OD 40 OD 50 OD 63 OD 75	OD 40 2.3 27 m³/h   OD 50 3.5 42 m³/h   OD 63 5.6 67 m³/h   OD 75 7.9 95 m³/h

#### STAINLESS STEEL THREADED T-PIECE

Code	Connection	Flow rate range	K-factor [imp/l]*
TSS304-25-G1/8 (B31)	G 1/8	0.03 0.6 m³/h	1100
TSS304-25-G1/4 (B32)	G 1/4	0.05 1.1 m³/h	662
TSS304-25-G3/8 (B33)	G 3/8	0.09 1.7 m³/h	408
TSS304-25-G1/2 (B34)	G 1/2	0.19 3.8 m³/h	286
TSS304-25-G3/4 (B35)	G 3/4	0.56 6.8 m³/h	149
TSS304-25-G1 (B36)	G 1	0.88 10.6 m³/h	87
TSS304-25-G1 1/4 (B37)	G1 1/4	1.4 17.4 m³/h	42
TSS304-25-G1 1/2 (B38)	G1 1/2	1.8 22 m³/h	37

#### WELDING STAINLESS STEEL T-PIECE

#### To be connected by welding K-factor [imp/l]\* Code Connection Flow rate range WTSS304-25-42.4x2 (B41) 42.4x2 2.0 ... 25 m<sup>3</sup>/h 29 WTSS304-25-48.3x2 (B42) 48.3x2 19 2.7 ... 33 m³/h WTSS304-25-60.3x2 (B43) 60.3x2 4.6 ... 55 m<sup>3</sup>/h 11 WTSS304-25-76.1x2 (B44) 76.1x2 7.3 ... 88 m<sup>3</sup>/h 8 WTSS304-25-88.9x2 (B45) 88.9x2 10.2 ...120 m<sup>3</sup>/h 5.5 WTSS304-25-114.3x2 (B46) 114.3x2 17.0 ... 205 m<sup>3</sup>/h 3.5 WTSS304-25-139.7x2 (B47) 139.7x2 26.0 ... 313 m<sup>3</sup>/h 2.2

#### STAINLESS STEEL WELDING ADAPTER

To be connected by welding in AISI304 design, PN25

in AISI304 design, PN25



Code	Connection	Flow rate range	K-factor [imp/l]
WSS304-25-D44 (B51)	pipe ID≥48.3	According to inter	nal diameter of the piping

#### PIPE SADDLE

#### FPW 05 TTL Brown (PIN1) – supply voltage +9...30 V M12 connector wiring brown L+ Black (PIN4) – TTL output pulses (max. 3 V/ 5mA) **FPW 05** The meter is equipped with Gray (PIN3) - supply voltage GND gray La standard 4-pin M12x1 FPW 10 – PNP active PIN 1 – supply voltage +24V PIN 3 – supply voltage GND PIN 4 – PNP contact for pulse/switching points Note: In FPW 05 version, it is typically wired FPW 20 – PNP active PIN 1 – supply voltage +24 V using a 2m long 3-core PVC cable. The eventual M12 connector is wired in the same ma-PIN 2 – 4...20 mA output nner as in the case of FPW10 where pin 4 is PIN 3 – supply voltage GND 5 PIN 4 – PNP contact for pulse/switching points

### DISPLAY UNIT

The paddle wheel flow meter assembly can be equipped with a local CC100 display unit. It excels in simple attendance and installation by screwing onto M12x1 (4-pin) connector placed on the measuring FPW unit.

The display shows the value indicated by the current output of the measuring device, either directly in mA, or by a value converted into flow rate (m3/h) or flow speed (m/s) according to set quantity units and appropriate 4 and 20 mA limits.

Besides the input connector, the CC100 unit is equipped also with the M12x1 (4-pin) output connector intended for connecting the power supply and current loop to a higher-level system. The connector wiring diagram is identical to that of the meter itself and so the unit forms only an insertion counterpart to the existing measuring circuit without any other necessary modifications.

## SUMMARY OF SPARE PARTS

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Replaceable part	Part number	Union nut (4)
1) O-rings (EPDM)	FPW-RK1.1	
O-rings (NBR)	FPW-RK1.2	
2) Paddle wheel (PEEK)	FPW-RK2	— O-rings (1)
3) Paddle wheel shaft (DIN 1.4401)	FPW-RK3.1	
Paddle wheel shaft (zirconium ceramics)	FPW-RK3.2	Paddle wheel (2
4) Union nut (DIN 1.4401)	FPW-RK4	
		Paddle wheel shaft (3)

PRODUCT ORDERING CODE	FPW 05/10/20 FPWxx/Ax/Bxx		
COMAC CAL		Image: Construct of the system of t	
COMAC CAL s.r.o. Czech Republic, 735 42 Těrlicko tel.: +420 556 205 322 e-mail: export@comaccal.com	FPW (paddle wheel flow meter) 05 pulse output 10 pulse / switching contact	B14 DPPP-10-D90 B34TSS304-25-G1/2 (0.193.8m³/h)   B15 DPPP-10-D110 B35TSS304-25-G3/4 (0.566.8m²/h)   B16 DPPP-10-D125 B36TSS304-25-G3/4 (0.566.8m²/h)   B17 DPPP-10-D140 B37TSS304-25-G1 (0.8810.6m³/h)   B18 DPPP-10-D140 B37TSS304-25-G1 (1/2 (1.822m³/h))   B18 DPPP-10-D160 B38TSS304-25-G1 1/2 (1.822m³/h)   Plastic T-piece in PVC (PN16) Welding T-piece SS304 (PN25)   B21 TPVC-16-D40 (2.327m³/h) B41WTSS304-25-42x2 (225m³/h)   B21 TPVC-16-D50/3 C 40.3 - 427 (2.727m³/h) B41WTSS304-25 - 42.x2 (225m³/h)	
Exclusive partner:	20 pulse / switching contact + 4. A (oposit connector) A1 M12x1, 4-pin A2 NO A3 2m long cable 3x0.2 mm2 (FP	B23 TPVC-16-D63 (5.667m <sup>3</sup> /h) B43 WTSS304-25-60.32 (4.655m <sup>3</sup> /h)   B24 TPVC-16-D75 (7.995m <sup>3</sup> /h) B44 WTSS304-25-76.1x2 (7.388m <sup>3</sup> /h)   B25 TPVC-16-D90 (11.5137m <sup>3</sup> /h) B45 WTSS304-25-88.9x2 (10.2120m <sup>3</sup> /h)   B25 TPVC-16-D90 (11.5137m <sup>3</sup> /h) B45 WTSS304-25-88.9x2 (10.2120m <sup>3</sup> /h)   B46 WTSS304-25-14.3x2 (17205m <sup>3</sup> /h) B46 WTSS304-25-130.7y2 (10.3120m <sup>3</sup> /h)   Walding adapter SS304 (PN25) B47 WTSS304-25-130.7y2 (10.3130m <sup>3</sup> /h)	

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